

# Internal Combustion Engine 1

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# Combustion Chambers for SI engines

# Combustion Chambers for SI Engines

The design of the combustion chamber for an SI engine has a significant influence on engine performance and knocking tendencies. The design involves:

- Shape of the combustion chamber
- Location of the spark plug
- Location of inlet and exhaust valves

# Combustion Chambers for SI Engines

Research and development over the last fifty years have raised the compression ratio from 4 to 11. Key requirements include:

- High power output with minimum octane requirement
- High thermal efficiency
- Smooth engine operation

# Smooth Engine Operation

## Objectives for smooth operation:

- **Moderate Rate of Pressure Rise:** Apply the greatest force to the piston as close to TDC on the power stroke as possible.
- **Reducing Knocking:**
  - Centralize the spark plug and avoid pockets of stagnant charge.
  - Ensure satisfactory cooling of spark plug and exhaust valve areas.
  - Reduce temperature of the last portion of the charge with high surface-to-volume ratio.

# High Power Output and Thermal Efficiency

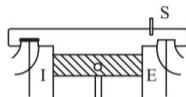
## Achieving high power and efficiency:

- **Turbulence:** Achieve high flame front velocity through inlet flow configuration or squish.
- **Volumetric Efficiency:** More charge during suction stroke by providing ample clearance around valve heads and large diameter valves.
- **Antiknock Characteristics:** Improve antiknock features to permit higher compression ratios.
- **Compact Chamber Design:** Reduces heat loss and increases thermal efficiency.

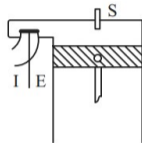
# Ricardo's Turbulent Head Design

## Ricardo's Turbulent Head Design:

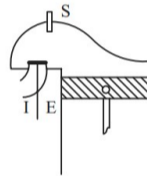
- Concentrates chamber body over valves.
- Creates additional turbulence and reduces knocking.
- Shortens effective flame travel length.



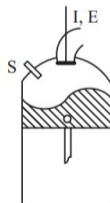
(a) T-head type



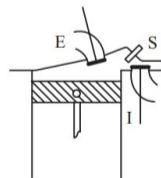
(b) L-head type



(c) L-head type



(d) I-head type



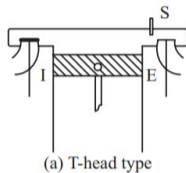
(e) F-head type

E - Exhaust valve  
I - Inlet valve  
S - Spark plug

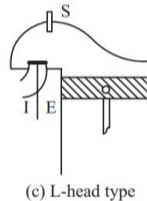
# T-Head Type

## T-Head Type:

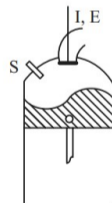
- Early design with long distance across the chamber.
- High knocking tendency.
- Requires two camshafts.



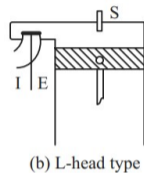
(a) T-head type



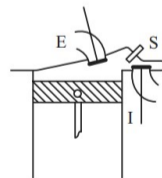
(c) L-head type



(d) I-head type



(b) L-head type



(e) F-head type

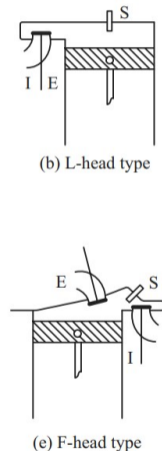
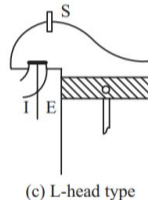
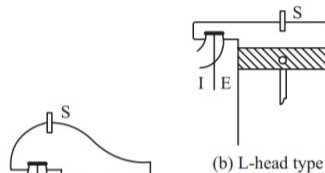
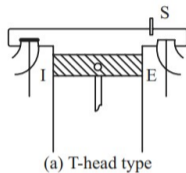
E - Exhaust valve  
I - Inlet valve  
S - Spark plug



# L-Head Type

## L-Head Type:

- Valves on the same side, operated by a single camshaft.
- Easier lubrication and removable head.
- Airflow loss due to right angle turns.

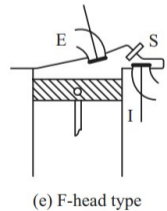
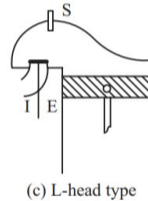
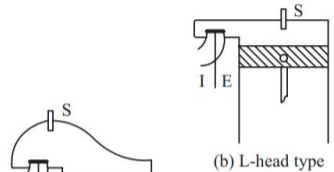
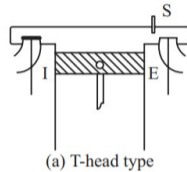


E - Exhaust valve  
I - Inlet valve  
S - Spark plug

# I-Head Type

## I-Head Type (Overhead Valve):

- Both valves on the cylinder head.
- Superior to side valve or L-head at high compression ratios.



E - Exhaust valve  
I - Inlet valve  
S - Spark plug

# Characteristics of I-Head Type

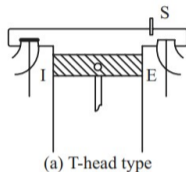
## Key Characteristics:

- Less surface-to-volume ratio, resulting in less heat loss.
- Shorter flame travel length.
- Higher volumetric efficiency with larger valves or valve lifts.
- Confinement of thermal failures to cylinder head.

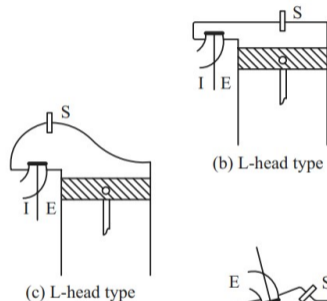
# F-Head Type

## F-Head Type:

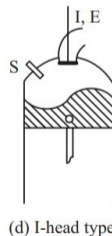
- Compromise between L-head and I-head types.
- One valve in the cylinder head, one in the block.
- Requires separate cams for intake and exhaust valves.



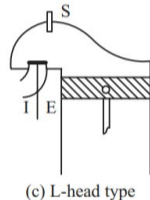
(a) T-head type



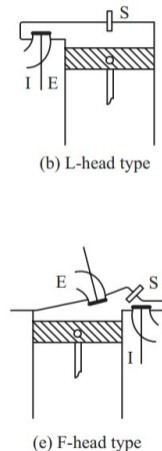
(b) L-head type



(d) I-head type



(c) L-head type



(e) F-head type

E - Exhaust valve  
I - Inlet valve  
S - Spark plug

# Summary

## Summary of Combustion Chambers:

- Combustion chamber design significantly impacts performance and knocking.
- Various types include T-head, L-head, Ricardo's turbulent head, I-head, and F-head.
- Design considerations include reducing knocking, achieving high power output, and improving thermal efficiency.

End of Lecture 18

**End of Lecture 18**