

FIGURE 1.1 Schematic diagram of a steam power plant.

Figure 1.2 is a photograph of the power plant depicted in Fig. 1.1. The tall building shown at the left is the boiler house, next to which are buildings housing the turbine and other components. Also noted are the tall chimney, or stack, and the coal supply ship at the dock. This particular power plant is located in Denmark, and at the time of its installation it set a world record for efficiency, converting 45% of the 850 MW of coal combustion energy into electricity. Another 47% is reusable for district space heating, an amount that in older plants was simply released to the environment, providing no benefit.

The steam power plant described utilizes coal as the combustion fuel. Other plants use natural gas, fuel oil, or biomass as the fuel. A number of power plants around the world operate on the heat released from nuclear reactions instead of fuel combustion. Figure 1.3 is a schematic diagram of a nuclear marine propulsion power plant. A secondary fluid circulates through the reactor, picking up heat generated by the nuclear reaction inside. This heat is then transferred to the water in the steam generator. The steam cycle processes are the same as in the previous example, but in this application the condenser cooling water is seawater, which is then returned at higher temperature to the sea.

## 1.2 FUEL CELLS

When a conventional power plant is viewed as a whole, as shown in Fig. 1.4, fuel and air enter the power plant and products of combustion leave the unit. In addition, heat is transferred to the cooling water, and work is done in the form of electrical energy leaving the power plant. The overall objective of a power plant is to convert the availability (to do work) of the fuel into work (in the form of electrical energy) in the most efficient manner, taking into consideration cost, space, safety, and environmental concerns.

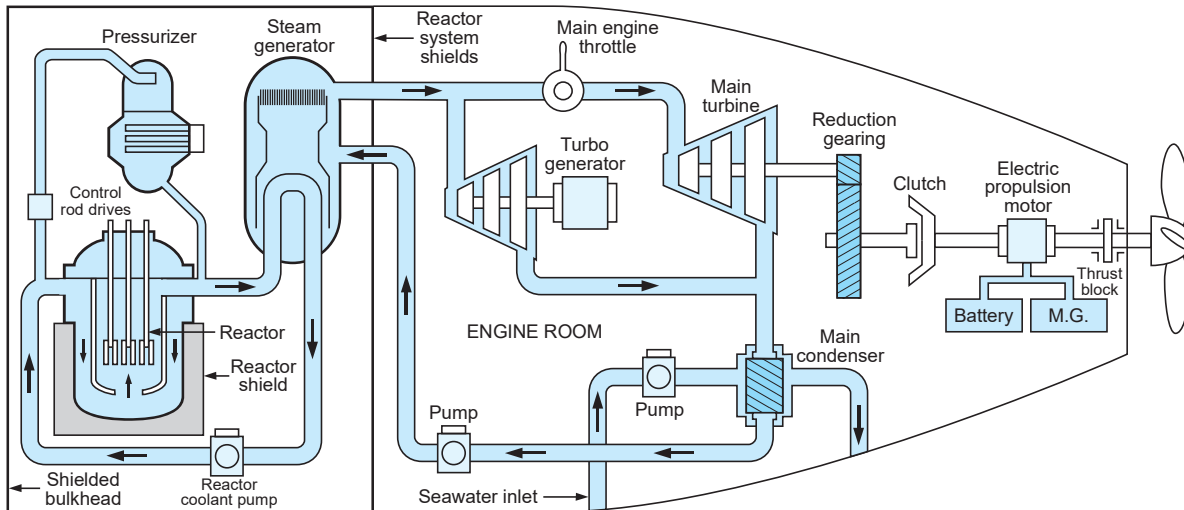


FIGURE 1.3 Schematic diagram of a shipboard nuclear propulsion system. (Courtesy Babcock & Wilcox Co.)

We might well ask whether all the equipment in the power plant, such as the steam generator, the turbine, the condenser, and the pump, is necessary. Is it possible to produce electrical energy from the fuel in a more direct manner?

The fuel cell accomplishes this objective. Figure 1.5 shows a schematic arrangement of a fuel cell of the ion-exchange membrane type. In this fuel cell, hydrogen and oxygen react to form water. Hydrogen gas enters at the anode side and is ionized at the surface of the ion-exchange membrane, as indicated in Fig. 1.5. The electrons flow through the external circuit to the cathode while the positive hydrogen ions migrate through the membrane to the cathode, where both react with oxygen to form water.

There is a potential difference between the anode and cathode, and thus there is a flow of electricity through a potential difference; this, in thermodynamic terms, is called *work*. There may also be a transfer of heat between the fuel cell and the surroundings.

At the present time, the fuel used in fuel cells is usually either hydrogen or a mixture of gaseous hydrocarbons and hydrogen. The oxidizer is usually oxygen. However, current development is directed toward the production of fuel cells that use hydrogen or hydrocarbon fuels and air. Although the conventional (or nuclear) steam power plant is still used in

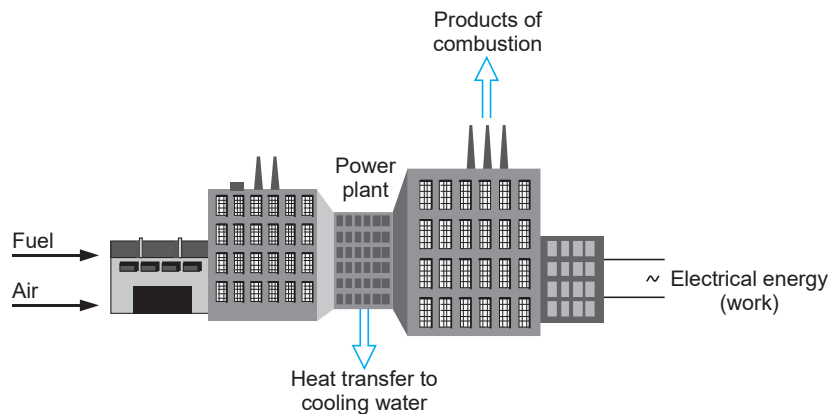
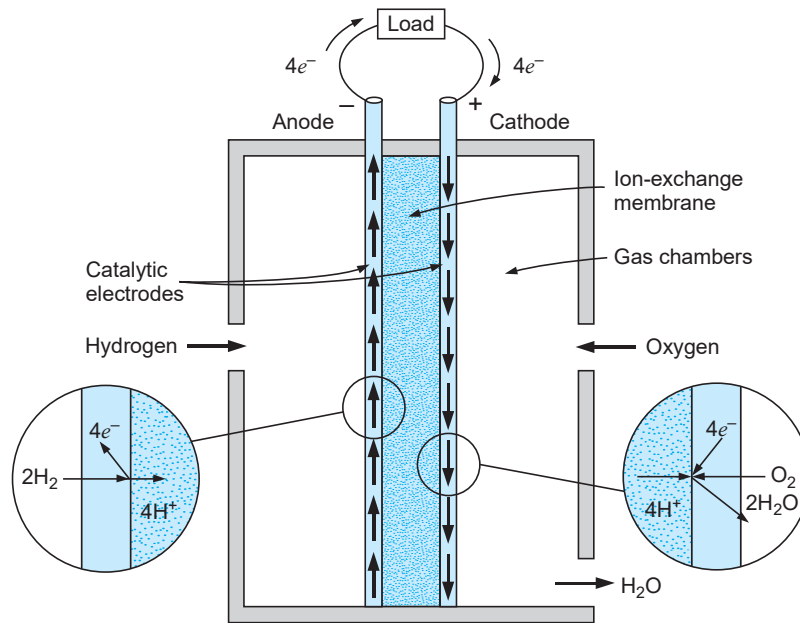


FIGURE 1.4 Schematic diagram of a power plant.

**FIGURE 1.5**  
Schematic arrangement  
of an ion-exchange  
membrane type of fuel  
cell.



large-scale power-generating systems, and although conventional piston engines and gas turbines are still used in most transportation power systems, the fuel cell may eventually become a serious competitor. The fuel cell is already being used to produce power for the space program and other special applications.

Thermodynamics plays a vital role in the analysis, development, and design of all power-producing systems, including reciprocating internal-combustion engines and gas turbines. Considerations such as the increase in efficiency, improved design, optimum operating conditions, reduced environmental pollution, and alternate methods of power generation involve, among other factors, the careful application of the fundamentals of thermodynamics.

### 1.3 THE VAPOR-COMPRESSION REFRIGERATION CYCLE

A simple vapor-compression refrigeration cycle is shown schematically in Fig. 1.6. The refrigerant enters the compressor as a slightly superheated vapor at a low pressure. It then leaves the compressor and enters the condenser as a vapor at an elevated pressure, where the refrigerant is condensed as heat is transferred to cooling water or to the surroundings. The refrigerant then leaves the condenser as a high-pressure liquid. The pressure of the liquid is decreased as it flows through the expansion valve, and as a result, some of the liquid flashes into cold vapor. The remaining liquid, now at a low pressure and temperature, is vaporized in the evaporator as heat is transferred from the refrigerated space. This vapor then reenters the compressor.

In a typical home refrigerator the compressor is located at the rear near the bottom of the unit. The compressors are usually hermetically sealed; that is, the motor and compressor are mounted in a sealed housing, and the electric leads for the motor pass through this